

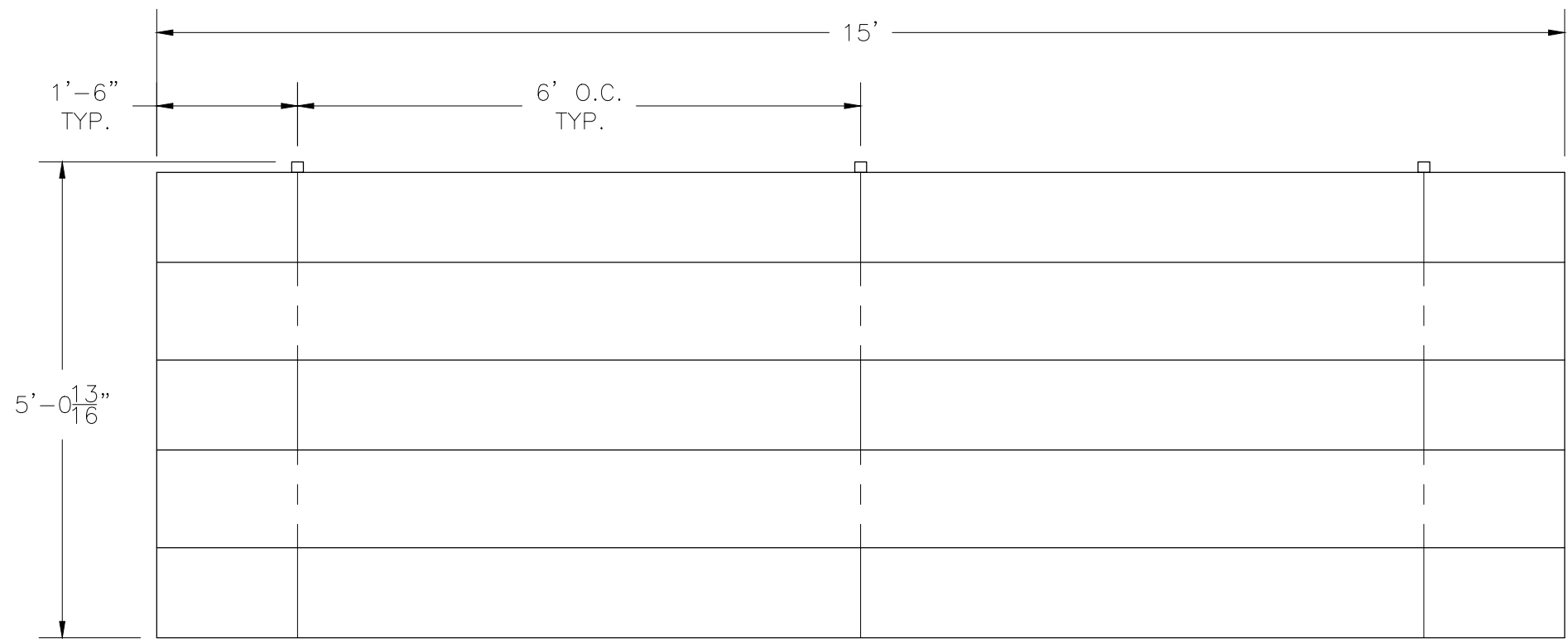
TR-0315ALRSTD

LOW-RISE TIP & ROLL ALUMINUM 3 ROW x 15'-0" BLEACHER

National Recreation Systems, Inc.

1300-D AIRPORT NORTH OFFICE PARK FORT WAYNE, IN 46825

CS.1	– COVER SHEET
TD.1	– BLEACHER SEATING PLAN
BA.1	– BLEACHER ASSEMBLY
PF.1	– PLANK & FRAMING PLAN



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
15	10.00	10.00	3	30
NET SEATS				30
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY				30
(BASED ON 18" PER SEAT)				

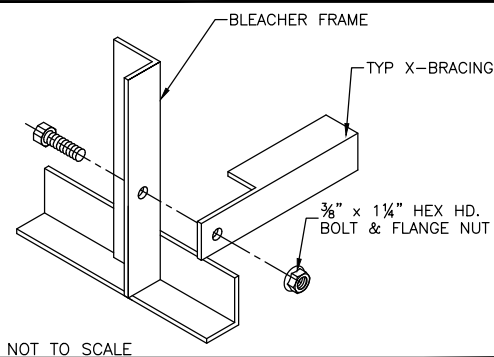
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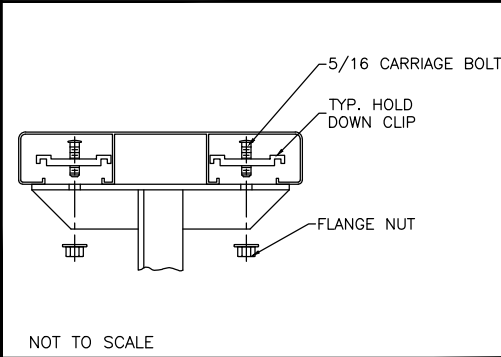
1300-D AIRPORT NORTH OFFICE PARK FORT WAYNE, IN 46825

SCALE: N.T.S.	APPROVED BY: IMP 8/29/16	DRAWN BY: JML
DATE: 1/22/15		
TITLE: 3 ROW x 15'-0" TIP & ROLL BLEACHER SEATING PLAN		
BLEACHER MODEL #: TR-0315ALRSTD		DRAWING NUMBER: TD.1

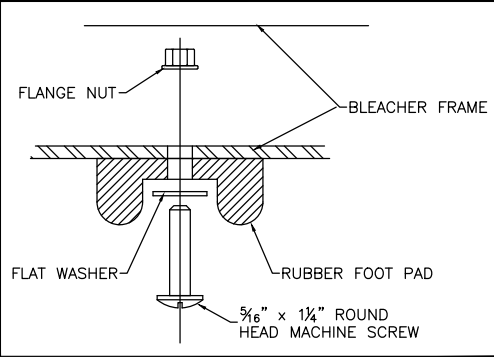
⊕ TYP X-BRACE CONN. W/ 1 1/4" BOLT



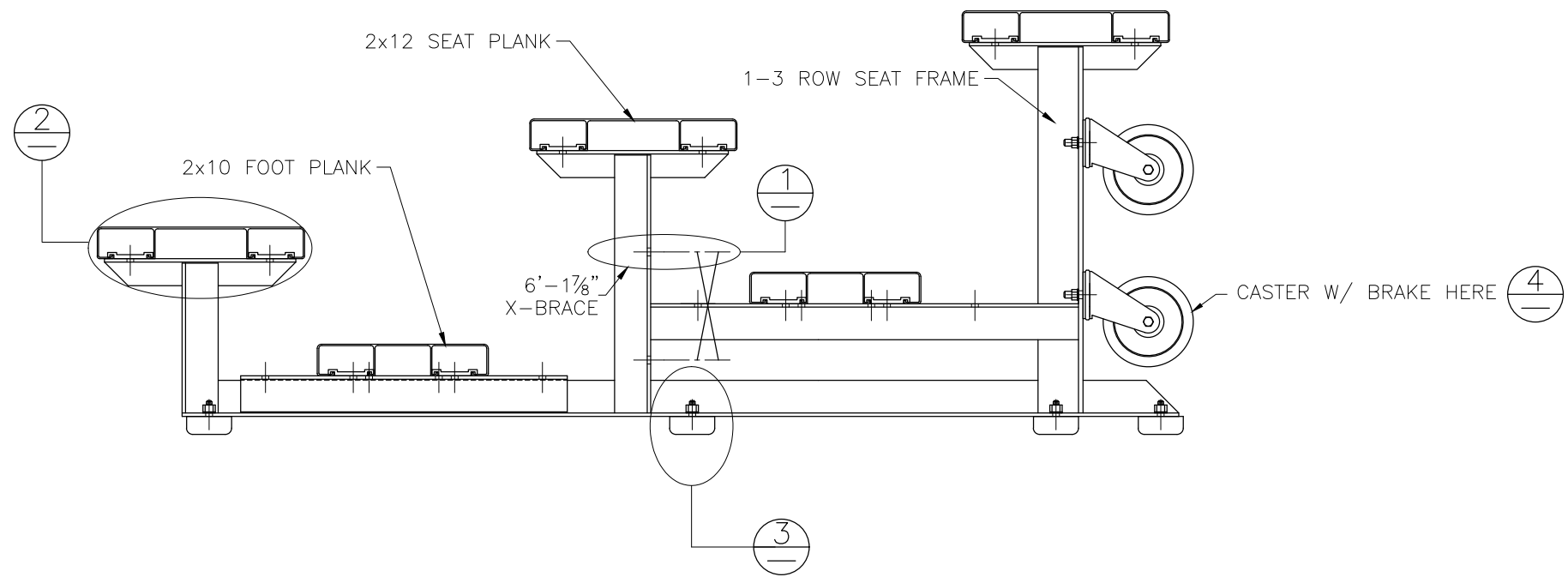
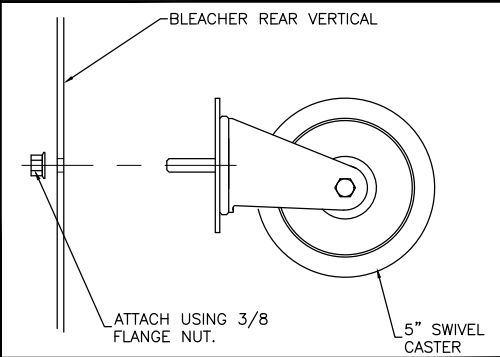
⊕ TYP 2x10 PLANK ATTACHMENT



⊕ RUBBER FOOT PAD ATTACH. DETAIL



⊕ CASTER ATTACHMENT DETAIL



WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.

NOTE: MOUNT CASTERS TO END FRAMES ONLY.

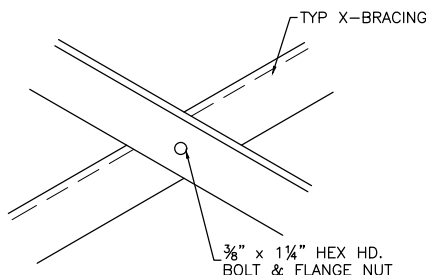
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1300-D AIRPORT NORTH OFFICE PARK FORT WAYNE, IN 46825

SCALE: N.T.S.	APPROVED BY: IMP 8/29/16	DRAWN BY: JML
DATE: 1/22/15		
TITLE: 3 ROW TIP & ROLL BLEACHER ASSEMBLY		
BLEACHER MODEL #: TR-0315ALRSTD		DRAWING NUMBER: BA.1

⊕ TYP X-BRACE CONN. W/ 1 1/4" BOLT

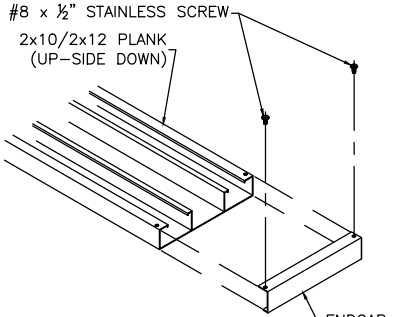


TYP X-BRACING

3/8" x 1 1/4" HEX HD. BOLT & FLANGE NUT

NOT TO SCALE

⊕ TYP 2x10/2x12 ENDCAP ATTACH.



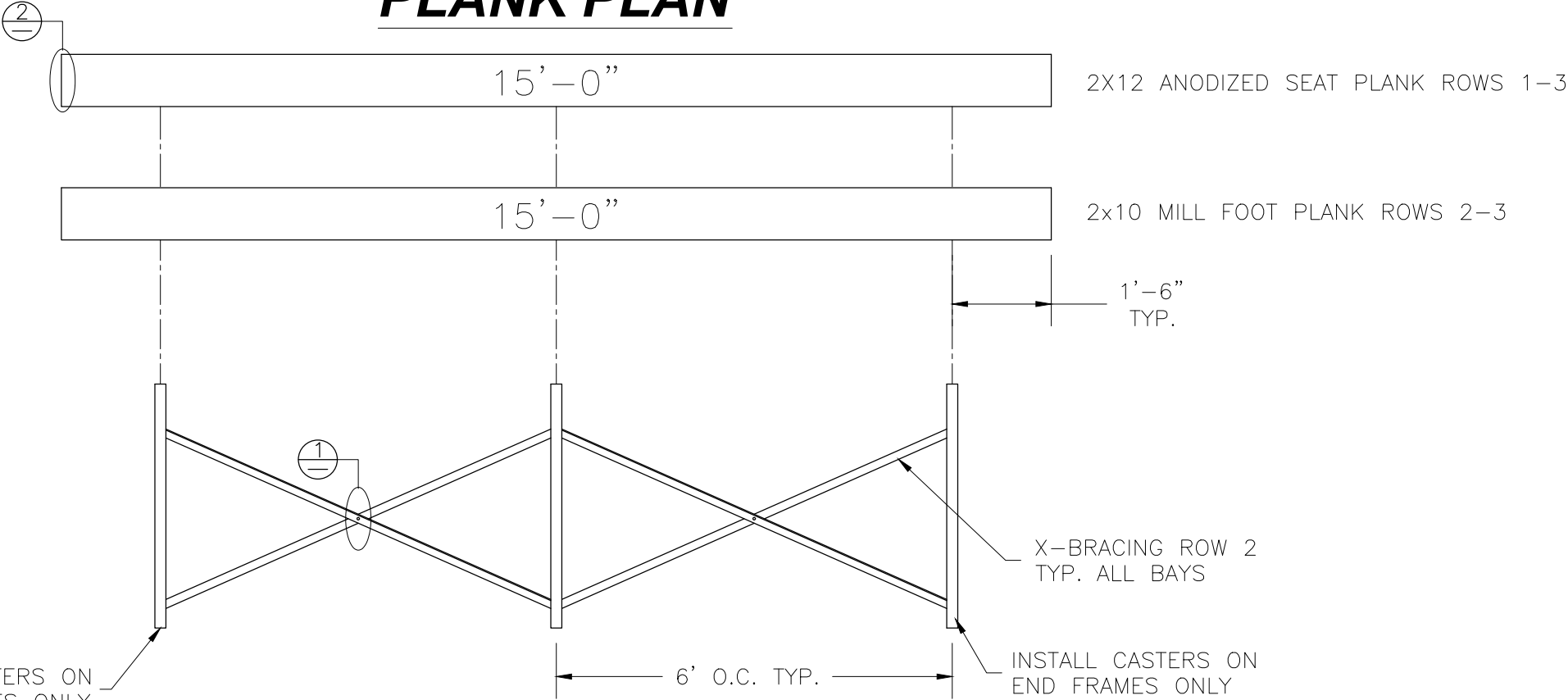
#8 x 1/2" STAINLESS SCREW

2x10/2x12 PLANK (UP-SIDE DOWN)

ENDCAP

NOT TO SCALE

PLANK PLAN



15'-0"

2x12 ANODIZED SEAT PLANK ROWS 1-3

15'-0"

2x10 MILL FOOT PLANK ROWS 2-3

1'-6" TYP.

1

X-BRACING ROW 2 TYP. ALL BAYS

6' O.C. TYP.

2

INSTALL CASTERS ON END FRAMES ONLY

FRAMING PLAN

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SCALE: N.T.S.	APPROVED BY: IMP 8/29/16		DRAWN BY: JML			
DATE: 1/22/15						
TITLE: 3 ROW x 15'-0" TIP & ROLL PLANK & FRAMING PLAN						
BLEACHER MODEL #: TR-0315ALRSTD			DRAWING NUMBER: PF.1			